# Chemetall

## Lithium Recycling Activities from EV Batteries













Dr. Steffen Haber President Lithium

#### EGM ON SUSTAINABLE DEVELOPMENT OF LITHIUM RESOURCES IN LATIN AMERICA

Santiago de Chile, 10-11th November 2010





## Forward Looking Statements

This presentation may contain certain "forward-looking statements" within the meaning of the Private Securities

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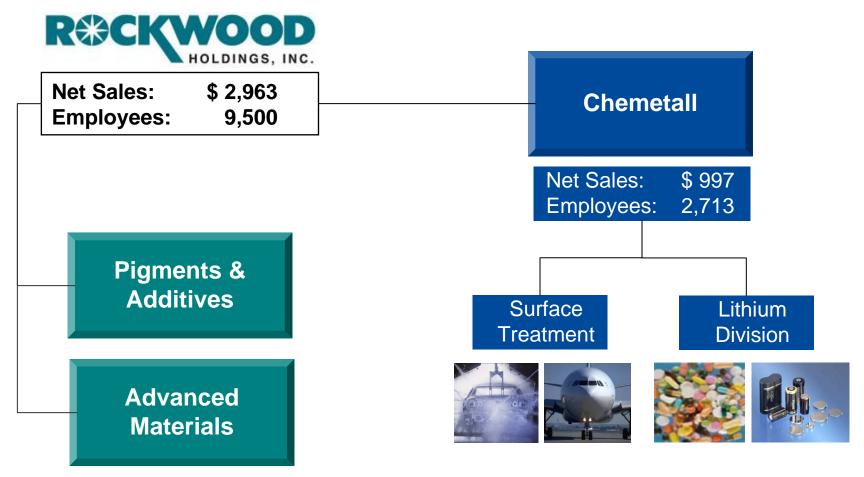
obligation to publicly update any forward-looking statement to reflect events or circumstances after the date

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## Chemetall is Part of Rockwood (NYSE ROC)



(USD millions) fiscal year 2009





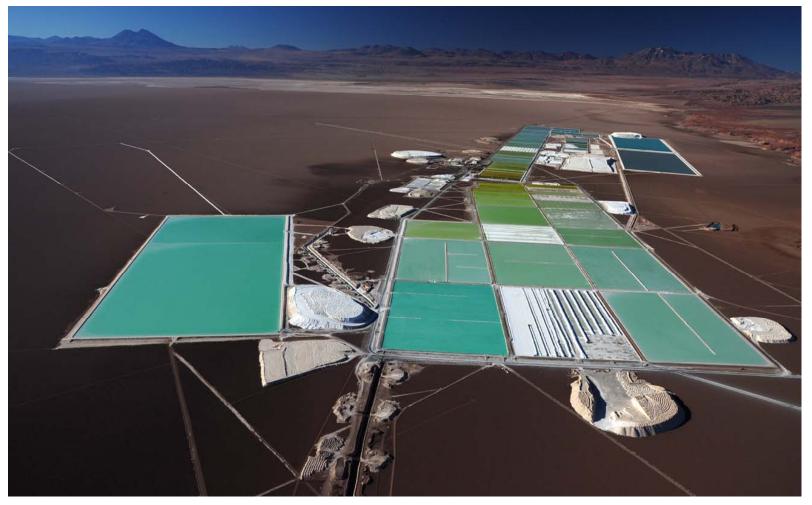
#### Chemetall Lithium Division – Global Market Position

- More than 50% market share, for Li<sub>2</sub>CO<sub>3</sub> approx. 30%
- Very broad portfolio of specialty compounds and salts
- Headquarter Frankfurt, Germany, Production sites worldwide





## Chemetall's Main Lithium Source Salar de Atacama (Chile)



## Chemetall – Core Competencies

# Brine and salt processing

- Solar pond technology
- Salt purification
- Crystallization
- Production of High Purity Li salts

#### **Lithium Metal**

- Casting of Lithium metal
- Semi-finished metal product

## Chemetall

Lithium Products
Portfolio

# Closed cycles of materials

- Recycling of production residues
  - From internal processes
  - From customer's processes

#### **Organometallics**

 Large scale production of air and water sensitive materials



## The Lithium World

(Main Products and Applications)

#### Lithium carbonate



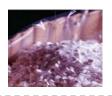








Lithium hydroxide





Grease

CO<sub>2</sub> Absorption

Lithium metal









Li Primary Batteries **Pharmaceuticals** 

Al-Li alloys

**Butyl**lithium









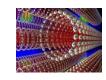
**Elastomers** 

**Pharmaceuticals** 

Agrochemicals

Lithium **specialties** 





**Electronic Materials** 





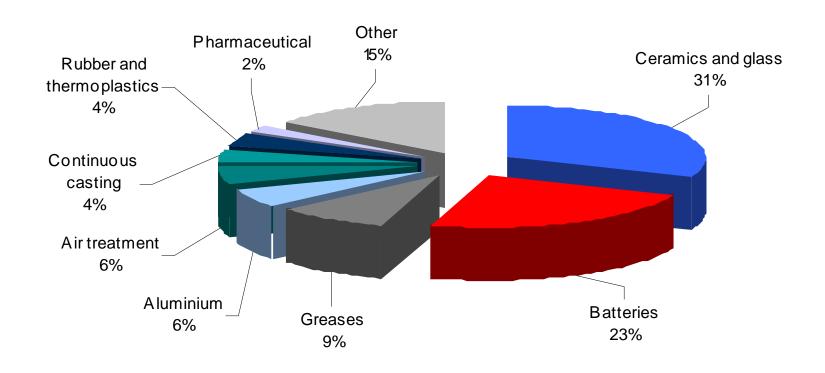


**Pharmaceuticals** 

Agrochemicals



# Consumption of Lithium by End-use, 2009 (approx. 100.000 mt LCE\*)



\* LCE = Lithium Carbonate Equivalents



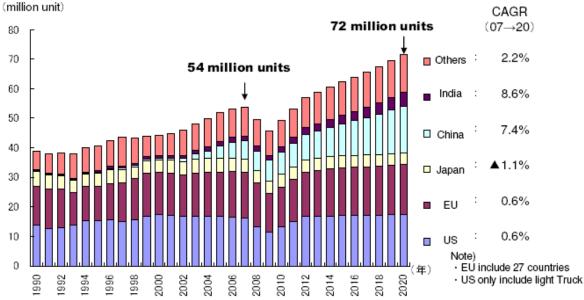


#### **Automotive Market Growth**

#### Passenger car market will be 72 million in 2020.

■ China and other emerging countries will lead the car market growth.

#### Global passenger car market



Source) NRI GAP team

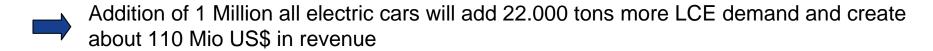
**NRI** 

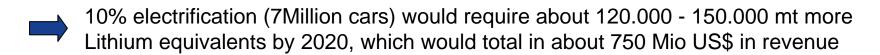
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## Lithium Carbonate Equivalent (LCE) Demand Chemetall

Car Type	All Electric Vehicle (EV)	Plug-in Hybrid (PHEV)	Mild Hybrid (HEV)
Approx. Battery Capacity	25 kWh	16 kWh	1 kWh
Lithium Demand (LCE) (Approximate)	22 kg	15 kg	2 kg
Revenue 5 US\$/kg	110 US\$	75 US\$	10 US\$





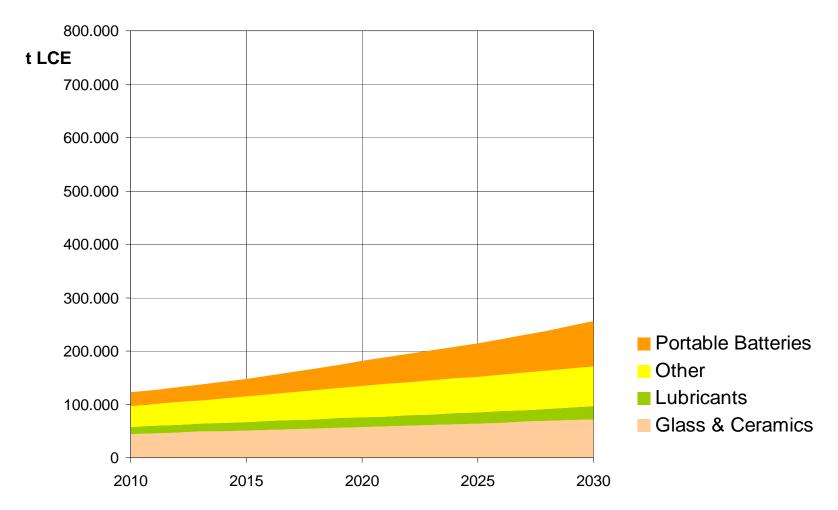


## **Lithium Forecast - Market Penetration**



#### **Scenarios**

(Basis: Six Different Market Studies)

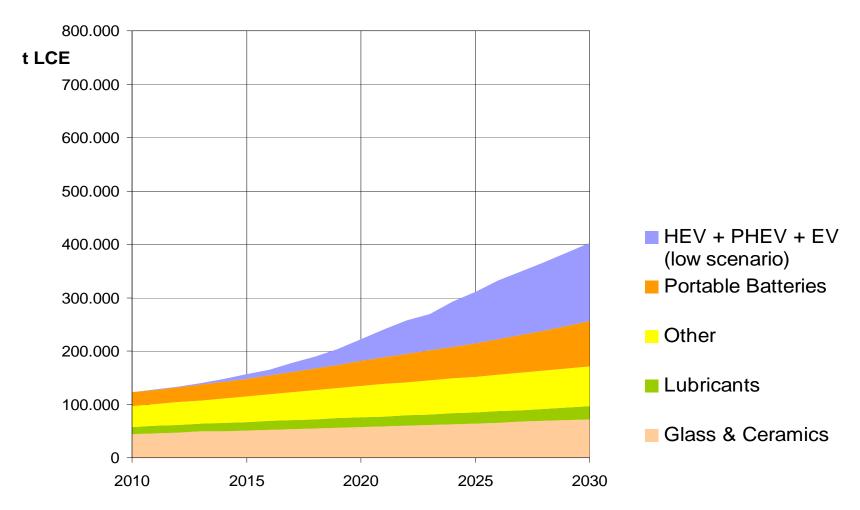


## **Lithium Forecast - Market Penetration**



#### **Scenarios**

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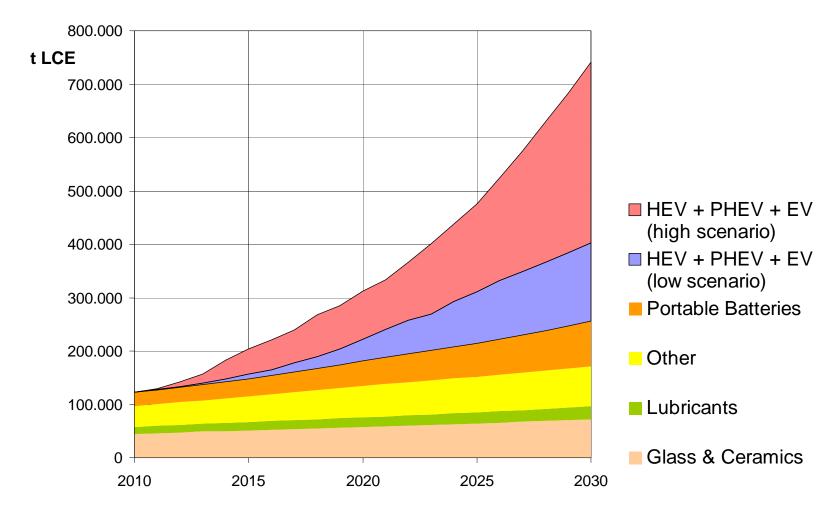


## **Lithium Forecast - Market Penetration**



#### **Scenarios**

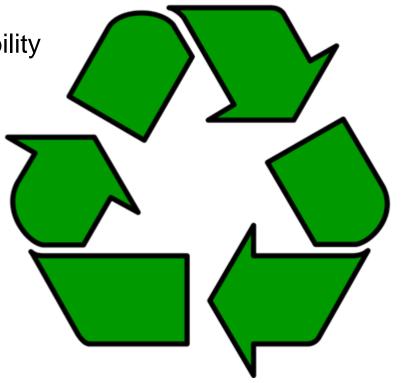
(Basis: Six Different Market Studies)





## The Importance of Recycling

- Environmental Issues
- Extended Producer Responsibility
- Regulation
- Resources Preservation / Sustainability
- Geostrategical Issues
- Consumer Acceptance / Image





## Li Ion Portable Battery Recycling



- Post-consumer collection rate is poor
- No dismantling, separation of individual components & treatment
- In most cases, Pyrometallurgical recycling
- Li remains in slag or flue ash
- Focus on transition metals (Co, Ni)
- Today, downcycling of Lithium materials or disposal



## **HEV and EV Battery Recycling**



- Li in cathode material, used anode material and electrolyte
- Collection near 100% expected, even when stationary use after EOL of vehicle
- No Li losses during dismantling
- Only some losses during separation & treatment
- Hydrometallurgical recycling: very high efficiency on Li
- Pyrometallurgical processes: Li in residues (ash or slag)
- Integrated transition metal recycling



## Success Factors for EV Battery Recycling



- Recycling is sensitive due to the long process chain
- Process optimization in every single step necessary
- Integration
- Leading companies and scientific institutes
- Support from government and public



## Success Factors for EV Battery Recycling

Responsibility for recycling (legal framework)

Configuration and control of the entire system

Very dependent on positive image

Good communication and relationships

Setting of recycling standards

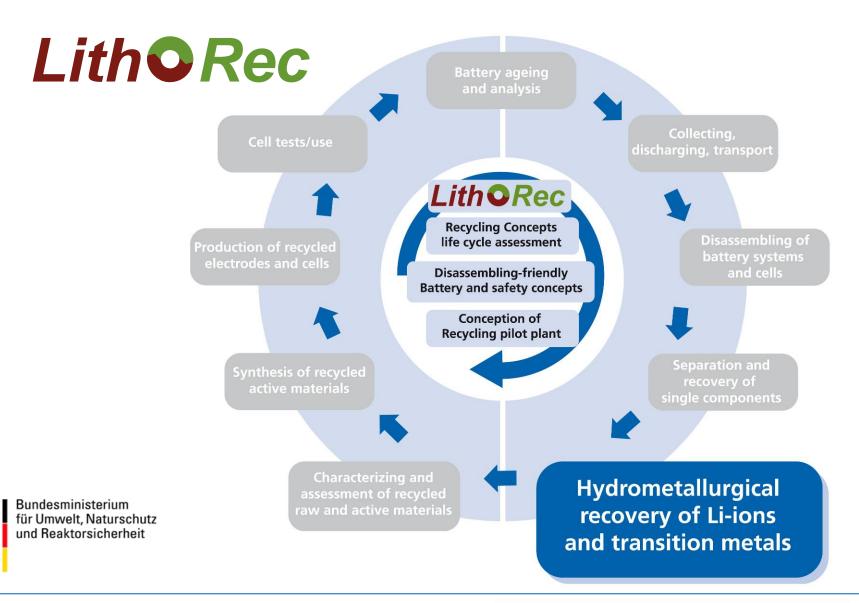
Certification of recycling processes and companies

Battery design and quality guidelines

Car manufacturers are key for an optimum recycling system



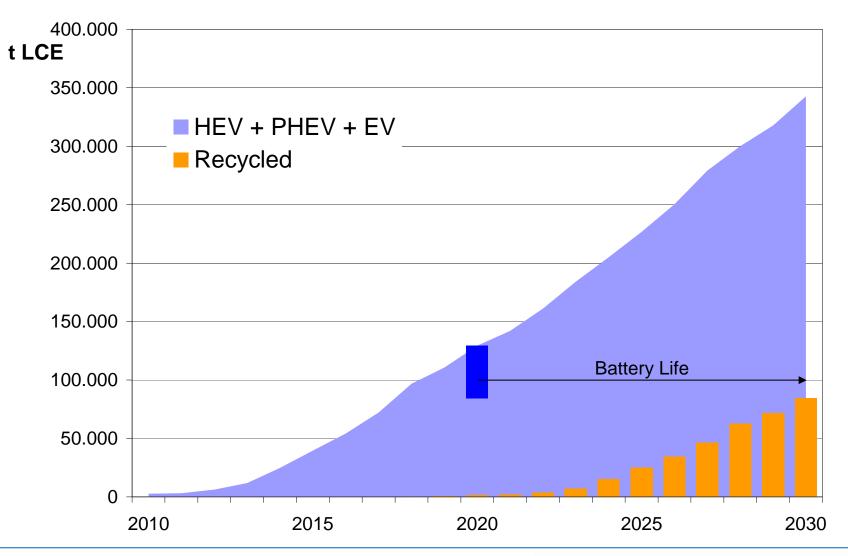
#### Chemetall







## Recycling Potential (mean scenario) and Timing





Chemetall has steadily increased production in the past and expects to continue to do so in the future to meet market needs.



#### **Expansion plans based on current market estimates**

(Salar Atacama; Chile, Silver Peak, USA; Langelsheim Plant, Germany)

				* *
	2008	2010	2015	2020
Lithium Carbonate	> 27,000 t	> 33,000 t	> 40,000 t	> 50,000 t
Lithium Hydroxide	> 4,000 t	> 5,000 t	> 10,000 t	> 15,000 t

# Chemetall ...the Lithium company

Chemetall as the leading producer of lithium compounds is committed to expand capacities and to develop tailor-made products in order to satisfy its customer's demands.