

**ELEVENTH COORDINATION MEETING ON  
INTERNATIONAL MIGRATION**

Population Division  
Department of Economic and Social Affairs  
United Nations Secretariat  
New York, 21 – 22 February 2013

**AGENDA**

**Thursday, 21 February 2013**

- I. Opening of the meeting
- II. The Global Forum on Migration and Development: Past, Present, Future
- III. The 2013 High-level Dialogue on International Migration and Development: Preparations by the United Nations system and civil society

**Friday, 22 February 2013**

- IV. Improving the evidence base on migration: Recent developments and findings
- V. New initiatives on international migration and development
- VI. Closing of the meeting