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	DAIRY SHERBERT LEMON	ED Nº: 01
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1. PRODUCT NAME

Lemon Sherbet

PRODUCT RISK		
LOW	MEDIUM	HIGH

2. DESCRIPTION

Frozen dessert flavored with lemons or lemon juice, made from water, sugar, flavorings, and milk or cream. Fruit or fruit juice may be fresh, frozen, canned concentrated or partially or wholly dried.

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT

Lemon Sherbet shall contain ingredients such as, but not limited to:

Potable water

Cow's milk or cream

Lemon fruit juice or puree

Sugar

3.2. OTHER PERMITTED INGREDIENTS


Food additives: See Codex General Standard for Food Additives (GSFA) Database and where permitted, only those individual additive(s) indicated for the product shall apply and only within the limits specified

4. MICROBIOLOGICAL CRITERIA

Food Safety Parameters	MAXIMUM LIMITS
<i>Listeria monocytogenes</i>	m= Absent in 25 g.
<i>Salmonella</i> spp.	m= Absent in 25 g.
Total plate count	n=5, c=2, m= 10 ⁵ cfu/g, M=5x10 ⁵ cfu/g
Hygiene Parameters	LIMITS
Total Coliforms	n=5, c=2, m= 10 cfu/g, M=10 ² cfu/g
Yeast and mould	n=5, c=2, m=0 cfu/ml, M=10 ² cfu/ml.
<i>Staphylococcus aureus</i>	n=5, c=2, m=0 cfu/ml, M=10 ² cfu/ml.

5. CHEMICAL CRITERIA

SAFETY PARAMETERS	MAXIMUM LIMITS
Aflatoxin M1	≤ 0.5 µg/Kg.
QUALITY PARAMETERS	LIMITS
Milk fat content	1%-2%
Milk Solids non fat	≥ 1%
Total Milk Solids	2%-5%
Titration acidity (expressed as grams of Lactic acid /100 ml of milk)	≥ 0.35%

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6. PHYSICAL CRITERIA

PARAMETER	LIMITS
Storage Temperature	≤ - 18°C
Odour or flavour	Fresh and free of foreign odours.
Colour	Yellowish (typical of the fruit)
Foreign matter	Free from any impurity inappropriate of the product.
Other physical criteria	Free from ice glaze. Free from signs of thawing and refreezing.

7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	177 Kcal
Proteins	3.95 g
Carbohydrates	21 g
Fats	8.6 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Food grade plastic sealed or equivalent packing material that maintains product's both organoleptic qualities and sanitary integrity. Able to withstand the rigors of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary Packaging Net weight	Up to 5 Lt
Warranty at deliver location	4 months

9. LABELLING

- UNSTD- GEN-02 "UN Product labelling"

10. OTHER REQUIREMENTS

- CODEX CAC/RCP 57-2004: "Code of Hygienic practices for milk and milk products"
- CODEX STAND 212-1999 Amd. 2001: "Standard for sugars"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"