



UN RATIONS STANDARD

DATE: 30/10/2011

DAIRY MILK PASTEURISED FULL FAT

ED Nº: 01

CODE: UNSTD-COM1232

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1. PRODUCT NAME

Pasteurised Milk

PRODUCT RISK

LOW

MEDIUM

HIGH

2. DESCRIPTION

Cow's milk for direct consumption that has been subjected to heat treatment at either 63°C for 30 minutes or 72°C for 15 seconds. The milk is homogenised before packaging. The product must be kept and transported under refrigerated temperature 4°C at all times.

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT

Whole cow's milk

3.2. OTHER PERMITTED INGREDIENTS

None

4. MICROBIOLOGICAL CRITERIA

Food Safety Parameters

MAXIMUM LIMITS

Pathogenic micro-organisms

Absent

Hygiene Parameters

MAXIMUM LIMITS

Total Plate count

2.0×10^4 cfu/mL

Coliforms

1.0×10^1 cfu/mL

5. CHEMICAL CRITERIA

SAFETY PARAMETERS

MAXIMUM LIMITS

Aflatoxin M1

$\leq 0.5 \mu\text{g/kg}$

QUALITY PARAMETERS

LIMITS

Milk fat content

$\geq 3.0\%$

Milk Protein

$\geq 3.0\%$

Milk Solids Non Fat (MSNF)

8.25 % (min)

6. PHYSICAL CRITERIA

PARAMETER

LIMITS

Storage Temperature

$\leq 4^\circ\text{C}$

Odour or flavour

Fresh and free of foreign odours.

Colour

Translucent white

Foreign matter

Free from any impurity.

7. NUTRITION FACTS (Approximate values per 100 grams)



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NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	60.0 Kcal
Proteins	3.0 g
Carbohydrates	5.3 g
Fats	3.3 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	The milk shall be packaged aseptically into sterile packaging material and sealed hermetically.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary Packaging Net weight	1 L.
Warranty at deliver location	1 Week

9. LABELLING

- UNSTD- GEN-02 "UN Product labeling"

10. OTHER REQUIREMENTS

- CODEX CAC/RCP 57-2004: "Code of Hygienic practices for milk and milk products"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"