

	UN RATIONS STANDARD	DATE: 30/10/2011
	CHICKEN SAUSAGES FROZEN	ED Nº: 01
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1. PRODUCT NAME

CHICKEN SAUSAGES FROZEN

PRODUCT RISK

LOW	MEDIUM	HIGH
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2. DESCRIPTION



Product made of a mixture of chicken meat and edible fat that have been comminuted to which binders and spices have been added, cured and cased in synthetic tripe. Product has suffered a heat treatment. Each sausage must be approximately 75 g +/- 5% weight variation. **No pork ingredients are permitted.**

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT	PERCENTAGE	
Chicken meat	>80%	> 75% chicken meat/total meat
Edible fat		< 25% fat/total meat
Carbohydrate binders (Flour or starch from grain or potato)	10-15%	
Protein binders (Milk powder, caseinate, egg protein or vegetal protein)		
Salt	< 3%	
Sodium or potassium nitrite	200 mg/kg total nitrite expressed as sodium nitrite	
Potable water, sugar, spices.		

3.2. OTHER PERMITTED INGREDIENTS

INGREDIENT

For permitted additives: Codex General Standard for Food Additives (GSFA) Database)

4. MICROBIOLOGICAL CRITERIA

Food Safety Parameters	MAXIMUM LIMITS
<i>Salmonella spp</i>	Absent in 25 g.
<i>Listeria monocytogenes</i>	Absent in 25 g.
<i>Sulphite-reducing Clostridium</i>	Absent in 25 g.
Hygiene Parameters	MAXIMUM LIMITS
Total coliforms	n=5, c=3, m= 5x10 ³ cfu/g., M=10 ⁴ cfu/g.
<i>Staphylococcus aureus</i>	n=5, c=0, m= 10 ² cfu/g., M=10 ³ cfu/g.

5. CHEMICAL CRITERIA

QUALITY PARAMETER	LIMITS
Protein	≥ 13%

6. PHYSICAL CRITERIA

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PARAMETER	LIMITS
Temperature	≤ 18°C
Texture	Firm.
Odour or flavour	Slightly smoked.
Colour	From light brown to brown. Overall bright appearance.
Foreign matter	Free from any foreign material (The product must be subject to metal particle detection)
Other physical criteria	Free from ice glaze. Free from signs of thawing and refreezing

7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRITION FACT	AMOUNT PER 100 g OF PRODUCT
Energy	296 Kcal
Proteins	18.5 g
Carbohydrates	0 g
Fats	24 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Vacuum packaged, food grade polyethylene or equivalent packing material that maintains product's both organoleptic qualities and sanitary integrity. Able to withstand the rigors of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary packaging net weight	Up to 2Kg.
Warranty at delivery location	4 months

9. LABELLING

- UNSTD-GEN-02: "UN Product labelling"

10. OTHER REQUIREMENTS

- CODEX CAC/RCP 8 – 2008 (Rev. 3) : "Recommended International Code of Practice for the Processing and Handling of Quick Frozen Foods"
- CODEX CAC/RCP 58-2005: "Code of Hygienic practices for meat"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"