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	PORK SHOULDER BONELESS FROZEN	ED Nº: 01
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1. PRODUCT NAME

Pork boneless shoulder frozen

PRODUCT RISK		
LOW	MEDIUM	HIGH

2. DESCRIPTION



Boneless shoulder of hog, barrow or gilt with 50%-55% lean meat. Shoulder upper half and shoulder inside cuts are permitted with removal of all bones, cartilages and skin individually wrapped. Shoulder upper half cut is prepared from a shoulder-square cut. The shoulder upper half is separated from the lower half by a straight cut, approximately perpendicular to the loin and shoulder separation. Shoulder inside cut is prepared from loin-long (blade removed) and the cranial forequarter portion of the loin and removed about the specified rib.

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT

Pork boneless shoulder

3.2. OTHER INGREDIENTS PERMITTED

None

4. MICROBIOLOGICAL CRITERIA


Food Safety Parameters	MAXIMUM LIMITS
<i>Salmonella spp</i>	Absent in 25 g.
<i>Listeria monocytogenes</i>	Absent in 25 g.
<i>E.coli</i> O157:H7	Absent in 25 g.
Hygiene Parameters	MAXIMUM LIMITS
Total plate count	$<10^4$ cfu/g
Total coliforms	$n=5, c=3, m=5 \times 10^3$ cfu/g, $M=10^4$ cfu/g

5. CHEMICAL CRITERIA

QUALITY PARAMETER	LIMITS
pH	6 (± 0.2)

6. PHYSICAL CRITERIA

PARAMETER	LIMITS
Temperature	$\leq -18^\circ\text{C}$
Texture	They shall be of good conformation. The flesh shall be firm and dry.
Odour or flavour	Free for foreign odours.
Colour	Pinkish (not pale) to red. Overall bright appearance Free of freezer burn. Free of obtrusive bloodstains
Foreign matter	Free from any visible foreign matter or blood clots or bone dust.

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PARAMETER	LIMITS
Other physical criteria	Free from ice glaze. Free from signs of thawing and refreezing.

7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	287 Kcal
Proteins	16.7 g
Carbohydrates	0 g
Fats	23.9 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Vacuum packaged, food grade polyethylene or equivalent packing material that maintains product's both organoleptic qualities and sanitary integrity. Able to withstand the rigors of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary packaging Net weight	Up to 5 Kg
Warranty at delivery location	4 months

9. LABELLING

See UNSTD-GEN-02 "UN Product labelling"

10. OTHER REQUIREMENTS

- CODEX CAC/RCP 8 – 2008 (Rev. 3) : "Recommended International Code of Practice for the Processing and Handling of Quick Frozen Foods"
- CODEX CAC/RCP 58-2005: "Code of Hygienic practices for meat"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"