

## **Decision**

**2013/261**

### **Report of the Permanent Forum on Indigenous Issues on its twelfth session and provisional agenda for its thirteenth session**

At its 51st plenary meeting, on 7 November 2013, the Economic and Social Council:

(a) Took note of the report of the Permanent Forum on Indigenous Issues on its twelfth session;<sup>1</sup>

(b) Approved the provisional agenda for the thirteenth session of the Permanent Forum as set out below:

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Special theme: “Principles of good governance consistent with the United Nations Declaration on the Rights of Indigenous Peoples: articles 3 to 6 and 46”.
4. Human rights:
  - (a) Implementation of the United Nations Declaration on the Rights of Indigenous Peoples;
  - (b) Dialogue with the Special Rapporteur on the rights of indigenous peoples.
5. Half-day discussion on the Asian region.
6. Half-day discussion on the World Conference on Indigenous Peoples.
7. Ongoing priorities and themes and follow-up:
  - (a) Indigenous children;
  - (b) Indigenous youth;
  - (c) Second International Decade of the World’s Indigenous People;
  - (d) Post-2015 development agenda.
8. Comprehensive dialogue with United Nations agencies and funds.
9. Future work of the Permanent Forum, including emerging issues.
10. Draft agenda for the fourteenth session of the Permanent Forum.
11. Adoption of the report of the Permanent Forum on its thirteenth session.

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<sup>1</sup> E/2012/43.