

**UNITED NATIONS EXPERT GROUP MEETING ON
STRENGTHENING THE DEMOGRAPHIC EVIDENCE BASE
FOR THE POST-2015 DEVELOPMENT AGENDA**

Population Division

Department of Economic and Social Affairs

United Nations Secretariat

New York

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**List of Participants
(Provisional)**

INVITED SPEAKERS, EXPERTS AND MODERATORS

Carla AbouZahr

Independent Consultant

Geneva, Switzerland

Susana Adamo

Research Scientist, Adjunct assistant professor

CIESIN

The Earth Institute, Columbia University

Palisades, New York

William Axinn

Professor

Population Studies Center

University of Michigan

Ann Arbor, Michigan

Ann Biddlecom

Chief

Fertility and Family Planning Section

Population Division, United Nations Department of
Economic and Social Affairs

New York, New York

Richard Bilborrow

Professor

Carolina Population Center

University of North Carolina

Chapel Hill, North Carolina

Alejandro Blei

Research Scholar

Marron Institute of Urban Management

New York University

New York, New York

Chandrasekaran Chandramouli

Registrar General & Census Commissioner

Office of the Registrar General and Census

Commissioner

Ministry of Home Affairs

New Delhi, India

Samuel Clark

Associate Professor

University of Washington

Seattle, Washington

Alex de Sherbinin

Associate Director

CIESIN

The Earth Institute, Columbia University

Palisades, New York

Neil Fantom

Manager

Development Data Group

World Bank

Washington DC

Manuel García-Herranz

Research Scientist
Innovation Unit
UNICEF
New York, New York

Patrick Gerland

Chief
Mortality Section
Population Division United Nations Department of
Economic and Social Affairs
New York, New York

Benoit Kalasa

Director
Technical Division
United Nations Population Fund (UNFPA)
New York, New York

Vladimira Kantorova

Population Affairs Officer
Population Data Unit
Population Division, United Nations Department of
Economic and Social Affairs
New York, New York

H.E. Dr. Mwaba Patricia Kasese-Bota

Chairperson of the Bureau of the Commission on
Population and Development, 49th Session
(Zambia) - African Group

Robert Kirkpatrick

Director
United Nations Global Pulse
New York, New York

Sunita Kishor

Director
Demographic and Health Surveys (DHS) Program
ICF International
Washington DC

Thomas LeGrand

Professor
Department of Demography
Université de Montréal
Montreal, Canada

Emmanuel Letouzé

Director
Data-Pop Alliance
New York, New York

Colin Mathers

Coordinator
Mortality and Burden of Disease Unit
World Health Organization (WHO)
Geneva, Switzerland

Mark Montgomery

Professor, Senior Associate
Population Council
New York, New York

Tom Moultrie

Professor, Director
Centre for Actuarial Research
University of Cape Town
Cape Town, South Africa

Andrew Mukulu

Statistician
Deputy National Census Coordinator
Uganda Bureau of Statistics (UBOS)
Kampala, Uganda

Keiko Osaki-Tomita

Assistant Director
Demographic and Social Statistics Branch
Statistics Division, United Nations Department of
Economic and Social Affairs
New York, New York

Francesca Perucci

Assistant Director
Statistical Services Branch
Statistics Division, United Nations Department of
Economic and Social Affairs
New York, New York

Adrian Raftery

Professor
University of Washington
Seattle, Washington

Steven Ruggles

Professor, Director
Minnesota Population Center
University of Minnesota
Saint Paul, Minnesota

Adriana Skenderi

Statistician
Demographic Statistics Section,
Statistics Division, United Nations Department of
Economic and Social Affairs
New York, New York

Andrew Tatem
Professor, Director
WorldPop Project
University of Southampton
Southampton, United Kingdom

Frencel Tingga
Senior Emigrant Services Officer
Commission on Filipinos Overseas
Manila, Philippines

Amy Tsui
Professor
Johns Hopkins Bloomberg School of Public Health
Baltimore, Maryland

Turgay Unalan
Household Survey Specialist
UNICEF
New York, New York

Michelle Weinberger
Senior Associate
Avenir Health
Glastonbury, Connecticut

John Wilmoth R.
Director
Population Division, United Nations Department of
Economic and Social Affairs
New York, New York

Danzhen You
Statistics and Monitoring Specialist
UNICEF
New York, New York

UNITED NATIONS SECRETARIAT

Population Division, United Nations Department of Economic and Social Affairs

Lina Bassarsky
Population Affairs Officer
Estimates and Projections Section

Julia Ferre
Population Affairs Officer
Population Policy Section

Victor Gaigbe-Togbe
Population Affairs Officer
Mortality Section

Sara Hertog
Population Affairs Officer
Population and Development Section

Stephen Kisambira
Population Affairs Officer
Fertility and Family Planning Section

Nan Li
Population Affairs Officer
Mortality Section

Clare Menozzi
Population Affairs Officer
Migration Section

Cheryl Sawyer
Population Affairs Officer
Estimates and Projections Section

UNITED NATIONS SPECIALIZED AGENCIES

World Bank

Umar Serajuddin
Senior Economist-Statistician
Development Data Group
Washington DC

Emi Suzuki
Demographer
Development Data Group
Washington DC

United Nations Population Fund (UNFPA)

Sabrina Juran
Technical Specialist, Data and Research
United Nations Population Fund (UNFPA)
New York, New York

OTHER PARTICIPANTS

Leontine Alkema

Assistant Professor
University of Amherst
Amherst, Massachusetts

Andrea Verhulst

Demographer
University of Wisconsin-Madison
Madison, Wisconsin

Saara Romu

Senior Project Officer
Bill & Melinda Gates Foundation
Seattle, Washington

Vincent Seaman

Senior Programme Officer
Bill & Melinda Gates Foundation
Seattle, Washington