

**UNITED NATIONS EXPERT GROUP MEETING ON
STRENGTHENING THE DEMOGRAPHIC EVIDENCE BASE
FOR THE POST-2015 DEVELOPMENT AGENDA**

Population Division

Department of Economic and Social Affairs

United Nations Secretariat

New York

5-6 October 2015

PROVISIONAL AGENDA

Monday, 5 October 2015

1. Opening of the meeting
 - Introduction and objective of meeting
 - Introduction to the work of the 49th Session of the Commission on Population and Development
 - Overview of the Post-2015 SDG monitoring framework
 - Keynote address: “Building a ‘fit-for-purpose’ demographic evidence base for the post-2015 agenda”
2. Lessons learned from the 2010 round of censuses and planning for the 2020 round to meet the post-2015 agenda
3. Existing survey programmes and the need for new survey modules or new thematic surveys designed to “count the uncaptured” in support of more effective policy interventions
4. Demographic evidence from civil registration systems, health information systems and other administrative data sources, including insights provided by health and demographic surveillance sites

Tuesday, 6 October 2015

5. Complementing traditional data sources with alternative acquisition, analytic and visualization approaches to ensure better utilization of data for sustainable development
6. Data disaggregation and utilization challenges: Prospects for the integration of multiple data sources to produce estimates for different geographical scales and time periods
7. Role of empirical observations and model-based estimates with uncertainty for global and country-level monitoring
8. Summary and conclusions